

臺灣菸酒股份有限公司 109 年從業職員及從業評價職位人員甄試試題  
甄試類別【代碼】：從業評價職位人員／冷凍電氣【Q2701-Q2703】、  
電子電機【Q2704-Q2706】、機械【Q2707-Q2709】、環保  
【Q2710-Q2711】、鍋爐【Q2712-Q2713】、化粧品調製【Q2714】、  
食品化工【Q2715-Q2717】、印刷技術【Q2718】、訪銷推廣  
【Q2719-Q2723】、儲運【Q2724-Q2725】、護理【Q2726】、冷凍電氣  
(原住民組)【Q2801】、訪銷推廣(原住民組)【Q2802】、機械(原住民組)  
【Q2803】、食品化工(原住民組)【Q2804】、食品化工(身心障礙組)  
【Q2901】、事務管理(身心障礙組)【Q2902】、資訊技術(身心障礙組)  
【Q2903】、訪銷推廣(身心障礙組)【Q2904】、  
護理(身心障礙組)【Q2905】

共同科目：國文、英文

\*入場通知書編號：\_\_\_\_\_

注意：①作答前先檢查答案卡，測驗入場通知書編號、座位標籤、應試科目是否相符，如有不同應立即請監試人員處理。使用非本人答案卡作答者，該節不予計分。  
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③請勿於答案卡書寫應考人姓名、入場通知書編號或與答案無關之任何文字或符號。  
④本項測驗僅得使用簡易型電子計算器（不具任何財務函數、工程函數、儲存程式、文數字編輯、內建程式、外接插卡、攝（錄）影音、資料傳輸、通訊或類似功能），且不得發出聲響。應考人如有下列情事扣該節成績 10 分，如再犯者該節不予計分。1.電子計算器發出聲響，經制止仍執意續犯者。2.將不符規定之電子計算器置於桌面或使用，經制止仍執意續犯者。  
⑤答案卡務必繳回，違反者該節成績以零分計算。

### 壹、國文【第 1-25 題，每題 2 分，共計 25 題，佔 50 分】

【2】1.下列「」中形音義解釋，何者完全正確？

- ①貪「婪」：ㄉㄤˊ，貪心  
②再接再「厲」：ㄌㄩˋ，奮起  
③「涎」著臉：ㄧㄢˊ，口水  
④明察秋「毫」：ㄇㄠˊ，鳥獸在秋天新長的細毛，比喻極微小的東西

【1 或 4】2.下列文句中，何者沒有錯別字？

- ①學會珍惜的人，才能感受到人生的眩目多姿  
②為求生存，必須撓勇善戰，捍衛家園，才能留下一線生機  
③池水清透的漣漪、怪石嶙峋的山峰和鳥兒斑斕的彩羽，都是上天神聖的恩賜  
④充滿青春活力的孩子眼睛熱切望著前方，母親只能在後頭張望他愈來愈小的背影

【2】3.焦桐：「帶著輕度的焦香，又沒有真正的燒焦，使蹄膀處於一種臨界狀態，這時候，危機即是轉機，不能蹉跎，……。一隻燒得好的豬腳，宛如高尚的情操，會產生令人窒息的敬意。我們通過換喻，台灣的政客太缺乏豬腳文化了，每次選舉都拚盡全力挑起族群、省籍情緒，他們多蠢得要命，又太耽溺焦香般的選票，將一鍋可能的好肉弄丟弄腥，卻不負責任地離去。」關於此文的敘述，最精確的選項為下列何者？

- ①作者藉豬腳的烹飪，讚揚台灣的政治文化  
②作者藉豬腳的烹飪，嘲諷台灣的政治文化  
③作者藉豬腳的烹飪，先抑後揚台灣的政治文化  
④作者藉豬腳的烹飪，先揚後抑台灣的政治文化

【1】4.「他在山頭一個古老的建築物裡彈琴，琴聲傾瀉出來，像□□□□那樣傾瀉出來。」□中應填入的選項為下列何者？

- ①冷冽的水珠  
②灰色的霧幕  
③一朵雲似的  
④藍水晶的蓋

【4】5.民生富裕一向被視為立國的基礎，下列文句中，何者蘊含「藏富於民」的思想？

- ①苟得其養，無物不長；苟失其養，無物不消  
②子曰：「天何言哉！四時行焉，百物生焉，天何言哉？」  
③仰觀天子宮闕之壯，與倉廩、府庫、城池、苑囿之富且大也  
④子曰：「庶矣哉！」冉有曰：「既庶矣，又何加焉？」曰：「富之。」曰：「既富矣，又何加焉？」曰：「教之。」

【4】6.孔子常借自然之事物來說喻人生事理，下列何者無法印證此說？

- ①子曰：「歲寒，然後知松柏之後凋也。」  
②子在川上曰：「逝者如斯夫，不舍晝夜。」  
③子曰：「苗而不秀者，有矣夫！秀而不實者，有矣夫！」  
④子曰：「飯疏食，飲水，曲肱而枕之，樂亦在其中矣！」

【1】7.下列「」中的成語或諺語，何者應用正確？

- ①這場圖書博覽會讓我如「劉姥姥逛大觀園」，大開眼界，增長見識  
②地震使許多人民生活陷入困境，餐風露宿、「筆路藍縷」的情景令人慨嘆  
③大甲媽祖出巡熱鬧非凡，不少民眾沿途爭相目睹，「摩頂放踵」，祈求平安  
④即使面對家徒四壁、「簞食壺漿」的生活，他並沒有放棄向上努力的進取心

【3】8.下列「成語」與「慣用語」的配對，何者錯誤？

- ①事後諸葛／馬後炮  
②焚琴煮鶴／殺風景  
③倒行逆施／開夜車  
④李代桃僵／背黑鍋

【4】9.下列「連接詞」中，何者可以順暢的表情達意？

- ①「寧可」待在家裡睡覺，我「也要」去逛街  
②「與其」一開始就示弱，我「還是」奮力一搏  
③「除了」有特殊的原因，「然後」老師是不會准假的  
④「雖然」我的頭腦不好，「不過」我的運動神經很發達

【2】10.下列敘述中，何者沒有「反諷」意味？

- ①我竟然把鹽當成糖加入料理中，真是太聰明了  
②媽，你的身材維持得好！同學的媽媽大都胖得變形了  
③大家都說他一生不肯認真，不肯算帳，不肯計較，真是一位有德行的人  
④妳今天穿的小禮服，簡直媲美「女神卡卡」的經典牛肉裝，令人嘆為觀止

【3】11.下列何項用字完全正確？

- ①砌磋琢磨／玄疑緊張／獨樹一幟  
②按部就班／撲溯迷離／棘手摧花  
③偽鈔贗幣／交代事項／不刊之論  
④令人乍舌／仔細端詳／百無聊賴

【4】12.下列詞語的應用，何者正確？

- ①他說起話來引經據典，「夾七夾八」，真令人佩服  
②他個性「倨傲鮮腆」，不愛出風頭，總是默默做事  
③面對才子賢士的求見，他卻「跣足相迎」對來客極不尊重  
④登高遠眺，眼前自然美景，使人「心凝形釋」，忘卻千古愁

【2】13.下列何組詞語顛倒後意義不變？

- ①窩心／心窩  
②屬下／下屬  
③人名／名人  
④犯罪／罪犯

【4】14.（甲）（□死一生＋一言□鼎）÷三頭□臂（乙）□瘡百孔×□無一失－一日□里（丙）一箭□鵬×□分五裂－□人成虎（丁）□□火急÷□人空巷－一曝□寒。若將上述四組成語數字加以運算，總和最小的選項是：

- ①甲  
②乙  
③丙  
④丁

【4】15.下列四個選項都是由「閩南語／國語」組成，其文意配合意思相去最遠的為何？

- ①惜花連枝惜／愛屋及烏  
②大隻雞慢啼／大器晚成  
③惡馬惡人騎／一物剋一物  
④一枝草，一點露／珍惜光陰

【2】16.若要讚揚老師培育英才的貢獻，下列何項題辭不適合？

- ①化雨均霑  
②春秋鼎盛  
③桃李滿門  
④作育菁莪

【3】17.下列各組「」內的字，何者讀音完全相同？

- ①「塑」造／「擗」倒在地  
②龍「蟠」虎踞／「幡」然悔悟  
③「斐」然成章／不「悱」不發  
④冒天下之大不「韙」／「闖」場

【3】18.下列各組「」內的字形何者完全相同？

- ①「一／」笑大方／甘之如「一／」  
②風聲鶴「ㄉㄨㄛˋ」／暴「ㄉㄨㄛˋ」之氣  
③六藝經「ㄉㄨㄛˋ」／「ㄉㄨㄛˋ」記作品  
④「ㄅㄨㄣˋ」息凝視／「ㄅㄨㄣˋ」告君王

【2】19.請在下列四組成語中，找出成語關係相同的組別為何？（甲）釜底抽薪／揚湯止沸（乙）過眼雲煙／電光石火（丙）以鄰為壑／損人利己（丁）自甘墮落／自暴自棄

- ①甲乙丙  
②乙丙丁  
③甲丙丁  
④甲乙丁

【2】20.余光中〈紙船〉：「我在長江頭／你在長江尾／摺一只白色的小紙船／投給長江水／我投船時髮正黑／妳拾船時髮已白／人恨船來□／髮恨流水□／妳拾船時頭已白」，請分析詩意，□中應分別填入下列何者？

- ①空／斷  
②晚／快  
③遲／緩  
④早／長

【4】21.「儘管貓被喻為非群居的動物，家貓還是可以在戶外集群，也可以形成一定的社會關係。當每隻貓都擁有明顯的領域，持有地盤的貓通常會積極的抵抗陌生貓，凝視，發出嘶吼聲，再咆哮。如果該貓尚未離開，地盤貓則會展開激烈的攻擊。欲攻擊的貓會壯大自己的身軀，豎起自己的毛髮，或將身子豎成弓形」。分析這段話後，下列敘述何者錯誤？

- ①地盤貓對於陌生貓咪的闖入，會採取主動而猛烈的攻勢  
②攻擊敵人時，地盤貓的身軀會呈現弓形，以威嚇外來者  
③凝視、發出嘶吼聲、咆哮，都是貓咪呈現的非友善表現  
④在戶外集群、形成社會關係就是群居動物，貓也不例外

【2】22.（甲）眉清「目」秀（乙）不「脛」而走（丙）懸樑刺「股」（丁）望其「項」背（戊）接「踵」而至。上述有關「人體部位」的成語，將之「由上往下」正確排列的順序為何？

- ①甲丙丁戊乙  
②甲丁丙乙戊  
③甲乙戊丁丙  
④甲戊乙丙丁

【1】23.下列所歌詠的人物，何者對應正確？

- ①他是黑夜中／陡然／迸發起來的／一團天火／從江東熊熊焚燒到阿房宮／最後自火中提煉出／一個霸氣磅礴的／名字——項羽  
②把今年的粽子統統都投海／也未必能保證，鯊魚和潛水艇能一起引開／無論是此岸或對岸／汀芷渚蘭都已經污染／滄浪之水啊不再澄澈／你的潔癖該怎樣濯清——陶潛  
③千年前為秋風所破的茅屋／剩日下的竹影搖曳／我小立在那座新築新修的／草堂／遙想當年／你如何扶杖嘆息，忍聽／兒童抱茅的嬉鬧，下一刻／隨手將一襲蕭然的長衫／掛進唐詩麗的書櫥裡——白居易  
④「好寥落的天氣——我們是／我們是今夜滄州最急躁的風雪／這樣一條豹頭環眼的好漢／我／是聽說過的：岳廟還願／看那和尚使禪杖，喝酒，結義／一把尖刀不曾殺了／陸虞侯。／這樣一條好漢／燕頰虎的好漢，腰懸尖刀／誤入節堂，脊杖三十／刺配遠方。」——武松

【請接續背面】

【3】24.「暴風雨裡／一位朋友撐傘來接我／一手扶我的踉蹌／一手把堅定的傘柄／舉成了一面大盾牌／抵擋猖狂的雨箭／後來才發現／逆風那一面他的衣衫／幾乎溼透於驟雨／喔，所謂知己／不就是一把傘嗎？——晴天收起／兩天才為你／豁然開放」關於這首詩，解讀最不當的選項是：

- ①「不就是一把傘嗎」的主語是「知己」
- ②這首詩的含意，與「風雨故人來」意思相近
- ③「踉蹌」，音「カ一尤ノク一尤、」，指腳步歪斜不穩
- ④詩中為自己抵擋風雨的朋友，可以稱之為「患難之交」

【4】25.古文裡常有數字相連以表示並列、相加、相乘、相除等關係。下列「」中的數字，與「『三五』之夜，明月半牆，風來影動，珊珊可愛」關係相同的選項為何？

- ①童子「五六」人，冠者六七八
- ②脫衣去帽，乃「十八九」佳麗人也
- ③蓋余所至，比好遊者尚不能「十一」
- ④美人「二八」顏如花，泣向花前畏花落

## 貳、英文【第 26-50 題，每題 2 分，共計 25 題，佔 50 分】

### 一、字彙【請依照句子前後文意，選出最適當的答案】

【1】26. In the movie, the \_\_\_\_\_ of all mankind, to live or to die, is counting on this superhero.

- ① fate                      ② scar                      ③ pace                      ④ muse

【4】27. My niece screamed in \_\_\_\_\_ on seeing her birthday gift—AirPods she had dreamed of receiving.

- ① peace                      ② terror                      ③ sorrow                      ④ delight

【2】28. As the violent typhoon raged on, we were \_\_\_\_\_ in the house, unable to go anywhere.

- ① reserved                      ② confined                      ③ absorbed                      ④ inspected

【1】29. As the head \_\_\_\_\_ of this award-winning restaurant, Archie is always creating new recipes.

- ① chef                      ② maid                      ③ butler                      ④ customer

【2】30. Before sharing news, search online for facts and \_\_\_\_\_ the information so that you won't become one who spreads misinformation.

- ① adore                      ② verify                      ③ expose                      ④ predict

【2】31. Anna found it hard to adjust to the \_\_\_\_\_ climate when she moved to Thailand. The heat was too strong to bear.

- ① smooth                      ② tropical                      ③ pleasant                      ④ changing

【3】32. Considering consumers' tighter budget, Apple is expected to release a more \_\_\_\_\_ model this spring.

- ① essential                      ② conscious                      ③ affordable                      ④ prosperous

【2】33. As the government is stepping up efforts to put the disease under control, the tourist industry is \_\_\_\_\_ resuming business.

- ① suddenly                      ② gradually                      ③ randomly                      ④ frequently

### 二、文法測驗【請在下列各題中選出最適當的答案】

【3】34. The singer Elton John apologized to his fans after he lost his voice and \_\_\_\_\_ to cut a concert short.

- ① forced                      ② had forced                      ③ was forced                      ④ was forcing

【3】35. Allen looked upset when he gazed at the picture, \_\_\_\_\_? I wonder what he was thinking about then.

- ① did he                      ② was he                      ③ didn't he                      ④ wasn't he

【4】36. Your brother seems to have a crush on the girl \_\_\_\_\_ father owns the restaurant across the road.

- ① who                      ② whom                      ③ which                      ④ whose

【1】37. All you need to do when preparing for big exams \_\_\_\_\_ study hard and do enough practices.

- ① is                      ② to                      ③ are                      ④ will

【4】38. \_\_\_\_\_, the more mental workouts you get. That is, regular reading keeps your brain active.

- ① You often read more                      ② You read more often
- ③ The more you often read                      ④ The more often you read

【2】39. \_\_\_\_\_ the spread of COVID-19, one must ensure that their hands are free from germs. Washing hands with soap and water is the most effective.

- ① Prevent                      ② To prevent                      ③ Preventing                      ④ By preventing

【2】40. Willy is filled with regrets. If he \_\_\_\_\_ smoking years ago, he might not have lung cancer now.

- ① quit                      ② had quit                      ③ would quit                      ④ would have quit

### 三、克漏字測驗【請依照段落上下文意，選出最適當的答案】

Young smokers beware: On Monday, it became illegal in Iowa for anyone under 18 to smoke a cigarette. If 41 smoking, chewing or even possessing tobacco by the police, an under-aged offender could be 42 as much as \$100, yanked off the street or out of the shopping mall and taken home in the backseat of a police car. The law is part of the state's campaign to 43 tobacco use greatly among all Iowans. The police are ordered to enforce the law, but some are skeptical. On their long list of priorities, this measure shares a spot with the neighbor's cat stuck in a tree. "We're 44 busy to enforce a law like that," said the Des Moines Police Department. Forty-four states have laws that ban selling cigarettes to minors or 45 minors from possessing tobacco, but these laws are rarely enforced.

【2】41. ① catch                      ② caught                      ③ catching                      ④ to be caught

【3】42. ① given                      ② rewarded                      ③ fined                      ④ frowned

【1】43. ① reduce                      ② increase                      ③ allow                      ④ perform

【3】44. ① very                      ② much                      ③ too                      ④ extremely

【2】45. ① encourage                      ② prohibit                      ③ let                      ④ take

### 四、閱讀測驗

I am one of those people who spend much time in coffeehouses talking to and observing others. One time I met half a dozen gentlemen who were talking about the different kinds of people in Europe. One of these men stated that he had all of the wonderful qualities of the English in his person. He went on to say that the Dutch were all greedy and hungry for money. The French were not to be trusted. The Germans were a bunch of drunks. The Spanish were too proud. In bravery, kindness, generosity, and every other virtue the English were better than the rest of the world.

The rest of the company, all Englishmen, accepted his statements as truth. I sat there and said nothing, so a companion of mine asked me if what that man said was not true. I replied that I could not judge until I had spent some time in those countries. Perhaps I might find that the Dutch were thrifty and saved their money, that the French were very polite, that the Germans are hard-working, that the Spanish were very calm and quite, and even that the English, although brave and generous, might be too bold and free-swinging when things went well and too sad when they did not. Soon after I said this, I lost the goodwill of my companions, and they all left me alone.

I paid my bill and went home. There I began to think about the silliness of national prejudice. I thought of the ancient wise man, when asked the country of his citizenship, replied that he was a "citizen of the world." We have now become so English, French, Dutch, Spanish, or German that we are no longer citizens of the world. We are so much the citizens of one small society that we no longer think of ourselves as members of that grand society that includes all of humankind.

【3】46. Which of the following would be the most appropriate title for the passage?

- ① Coffee Shops in Europe                      ② Story of an Ancient Wise Man
- ③ Citizen of the World                      ④ Prejudice against Gentlemen

【4】47. Where did the author meet these English gentlemen?

- ① At a steak house.                      ② At a barbershop.                      ③ At a theater.                      ④ At a coffeehouse.

【2】48. Of the following counties, which was **NOT** mentioned in the passage?

- ① France                      ② Denmark                      ③ Germany                      ④ Spain

【2】49. According to the passage, which of the following statements is true?

- ① The author did not talk to others in coffeehouses.
- ② The English gentlemen did not like what the author said and left.
- ③ These gentlemen all agreed on the good qualities of other nations.
- ④ The author went home without paying the coffeehouse.

【1】50. Which of the following ideas is supported by the passage?

- ① National prejudice prevents us from being part of all humankind.
- ② The Englishmen are not citizens of the world.
- ③ The Dutch do not get along with the French.
- ④ The English are flawless and are far better than others.